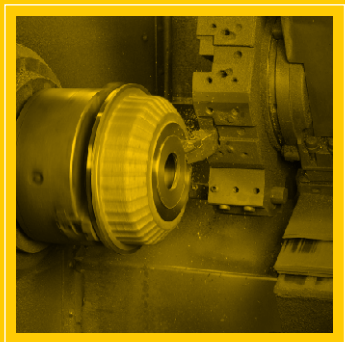




AN ISO 9001 : 2008 CERTIFIED COMPANY





We Promise indisputable quality in all our products

We take pride in introducing ourselves as one of the most quality conscious manufacturers of three wheeler & four wheeler auto parts as well as world class diesel engine parts. Visionary proprietor Mr. Damjibhai Patel excels in the knowledge of industry which is enriched with years of experience in auto parts & cast iron Products. He considers customer satisfaction as his prime motive and believes in cost effective dealing to create a profitable situation for the client.

With ample manufacturing infrastructure and updated technology, company is competent in producing conventional & non-conventional machining center, testing instruments, measuring instruments etc.

To ensure that only the best quality parts reach the customers quality control system is installed by the company at all the levels i.e. incoming inspection, in process inspection and final inspection.

Mr. Jignesh Patel
M.D.





TATA ACE ZIP IRIS FRONT DRUM

Weight	: 4.400 kg
Dia	: 215 mm
Total Depth	: 45mm
Brake Shoes I.D.	: 181 mm
Bore	: 50 mm
Total Length	: 66 mm
Hardness	: 85 to 90



TATA ACE ZIP IRIS REAR DRUM

Weight	: 14.130kg
Dia	: 216 mm
Total Depth	: 40 mm
Brake Shoes I.d.	: 180 mm
Bore	: 72 mm
Total Length	: 79 mm
Hardness	: 85 to 90 mm



TATA ACE DISC BRAKE

Material	: Steel Gred Iron
Weight	: 2.740 kg
Total od	: 201.98 mm
Fine Machinng	: 38.98 mm
Ventilated	: 36
Machining	: CNC Finished



TATA ACE FRONT HUB

Material	: Cast Iron
Weight	: 2.820 kg
Total Length	: 78.85 mm
Total O.D.	: 151 mm
Biggen Bore	: 60.10 mm
Smallen Bore	: 41.25 mm
Machining	: CNC Finish
Colour	: Natural



TATA ACE CON ROD

Material	: EN8D
Weight	: 575 gm
Biggan Bore	: 48.650 mm
Smallen Bore	: 23.00 mm
Centre Distance	: 127 mm
Face Thickness	: 24 mm



TATA ACE REAR DRUM

Weight	: 2.7 kg
Total O.D.	: 225 mm
Brake Shoes I.D.	: 200 mm
Resting Face To Axle	: 47.5 mm
Bore	: 76.050 mm
Brake Shoes Depth	: 38 mm
Hardness	: 82 to 85
Machining	: CNC Finish
Colour	: Black



TATA MOTORS

ACE



TATA MOTORS

ACE
Zip



Material	: Cast Iron
Weight	: 1.450 kg
Big Bore	: 160 mm
Small Bore	: 75.18 mm
Total Length	: 274 mm
Total Weight	: 191 mm
Hardness	: 85 to 90
Colour	: Natural



Material	: Cast Iron
Weight	: 1.100 kg
Total OD	: 105.5 mm
Ball Bearing Size	: 6222 Bearing
Needle Bearing Size	: DL3520 Bearing
Hardness	: 82 to 85
Machining	: CNC Finish
Colour	: Natural



Material	: 8620 Steel	
Weight	: 720 gm	
Gear O.D.	: 72.5 mm	
Total O.D.	: 72.5 mm	
Teeth	: 34	
Total Length	: 102.7	
Cam Profile	: O.D.	28 mm
	: STROK	33.2 mm
Machining	: CNC finished	
Hardness	: 62 to 65	



Material	EN31 Bearing Steel
Weight	440 gm

Size Increase	Hole Size	Total O.D.	Face Sizes
Small Ring	32 mm	43 mm	9 mm
Big Ring	33 mm	55 mm	11 mm
Biger Ring	56 mm	76 mm	10 mm
Bigest Ring	52 mm	88 mm	21 mm



Material	: Cast Iron
Weight	: 1.880
Rib	: 11 with Black Colour
Machining	: CNC Finish
Hardness	: 88 to up



Material	: Sheet Iron
Weight	: 300 gm
Centre Hole	: 30 mm
Thickness	: 3 mm
Total O.D.	: 106 mm



Material	: Cast Iron
Weight	: 2.650 kg
Total O.D.	: 225 mm
Brake Shoes ID	: 181 mm
Brake Shoes Depth	: 41.5 mm
Bore ID	: 52.050 mm
Resting Face To Axle	: 54 mm
Hardness	: 82 to 85
Machining	: CNC Finish
Colour	: Natural



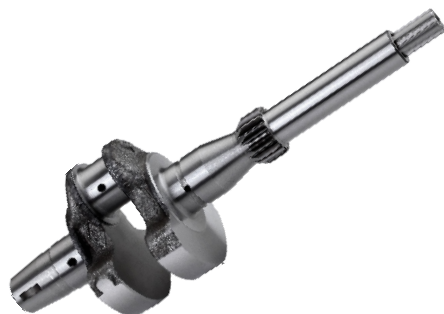
APE CLUSTER GEAR

Material : 20MNCR5
 Weight : 1.600 kg
 Total Length : 105 mm
 1st Teeth O.D. : 30.45 mm
 2nd Teeth O.D. : 42.25 mm
 3rd Teeth O.D. : 56.65 mm
 4th Teeth O.D. : 69.75 mm
 Total O.D. : 113 mm
 Machining : CNC Finish



APE CON. ROD 520

Material : EN8D
 Weight : 700 gm
 Big Bore : 43.65 mm
 Small Bore : 20 mm
 Centre Distance : 112 mm



APE CRENK SHAFT BS-2

Material : CK45
 Weight : 4.990 Kg
 Total Length : 383.92 mm
 Pin & Bush : 50 to 55 Hardness
 Gear : 35 to 40 Hardness
 Teeth : 17
 Strock : 34 mm
 Process : Inducting Hardness



APE ROCKER KIT

Material : EN 8D
 Weight : 220 gm
 Rocker Hole : 15.01 mm
 Rocker Dia : 16.50 mm
 Shaft Length : 82 mm
 Shaft O.D. : 15 mm
 Machining : Grining & Buffing



PIAGGIO®



APE IDLEAR GEAR LOADING

Material : 20MNCR5
 Weight : 540 gm
 Big Teeth : 28
 Small Teeth : 16
 Total Length : 75 mm
 Shaft DIA : 16 mm



Ape Wheel Cylinder

Weight : 390 gm
 Total Length : 59.95 mm
 Total O.D. : 32.45 mm
 Hole Size : 25.05 mm
 Rubber : PBR Type
 Piston O.D. : 25.03 mm
 Piston Length : 25.00 mm



Mahindra



MAHINDRA ALFA ENGINE GEAR

Material : 8620 Steel
Weight : 350 gm
Total Length : 45.59 mm
Spare Teeth : 26
Alicon Gear : 23
Small Bore O.D. : 43 mm
Big Bore O.D. : 54.61 mm



MAHINDRA ALFA BUSH PLATE

Plate Thickness : 3.05 mm
Weight : 170 gm
Total Dia : 110 mm
Total Length : 49.75 mm
Machining : CNC Finish



MAHINDRA ALFA REAR AXLE N/M

Material : EN 8D
Weight : 1.920 kg
Thread Size : 18 to 1.5 in
Top Bearing Size : 22 mm
Bottom Bearing Size : DL3520 NEEDLE
Plate Size : 13.50 mm
Stud Hole : 12 mm
Hardness : 55 to 58



MAHINDRA ALFA FRONT HUB with STUD

Material : Cast Iron
Weight : 1.180 kg
Total Length : 83 mm
Tapper Bore : 33 mm
Bigger Bore : 42 mm
Hardness : 82 to 85
Machining : CNC Finished
Stud : 4 Pics.



MAHINDRA ALFA LEFT HUB

Material : Cast Iron
Weight : 1.080 kg
Total Length : 105.05 mm
Hardness : 82 to 85 Harden
Machining : CNC Finish
Colour : Natural Cast



MAHINDRA ALFA MAIN SHAFT N/M

Material : 8620 Steel
Weight : 750 gm
Total Length : 141.60 mm
Total O.D. : 48 mm
Bore : 28.70 mm
Spare Teeth : 21
Machining : Fully Grining
Colour : Black



MAHINDRA ALFA REAR DRUM

Material : Cast Iron
Weight : 2.8 kg
Total OD : 226 mm
Brake Shoes ID : 181 mm
Brake Shoes Depth : 41.5 mm
Colour Thinckness : 3.5 mm
Hardness : 82 to 85
Bore ID : 52.050
Machining : CNC Finish
Colour : Black


ATUL SHAKTI CRANK SHAFT

Material	: CK45
Weight	: 4.480 kg
Total Length	: 301.05 mm
Hardness	: Induction Harden
Gear Teeth	: 17
Stroke	: 34 mm
Pin Size	: 47 mm
Bush Size	: 40 mm


ATUL SHAKTI FRONT DRUM with STUD

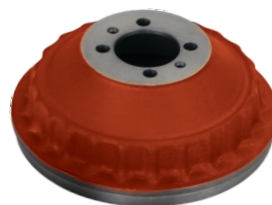
Material	: Cast Iron
Weight with Bolt	: 5.020 kg
Total Length	: 126.30 mm
Boss Diameter	: 63 mm
Drum O.D.	: 226 mm
Total Depth	: 39.30 mm
Bearing Area Size	: 47 mm
Drum I.D.	: 200 mm
Machining	: CNC Finish


BAJAJ G. C. 1000 REAR DRUM

Material	: Cast Iron
Weight	: 2.750 kg
Total O.D.	: 225 mm
Brake Shoes Dia	: 200 mm
Brake Shoes Depth	: 36 mm
Resting Face To Axle	: 59 mm
Center Hole	: 52.02 mm
Hardness	: 82 to 85
Colour	: Natural


ATUL SHAKTI CLUTCH BELL

Material	: Sheet Iron
Weight	: 350 gm
Total O.D.	: 85 mm
Hole Dia	: 24 mm
Hole Size	: 18 mm
Teeth	: 17
Total Length	: 42 mm


BAJAJ REAR DRUM

Weight	: 2.950 kg
Total OD	: 220 mm
Brake Shoes ID	: 170 mm
Brake Shoes Depth	: 37 mm
Colour Thickness	: 3.5 mm
Resting Face To Axle	: 67 mm
Bore ID	: 52.050
Hardness	: 82 to 85
Colour	: Red


ATUL SHAKTI CLUTCH HOUSING

Material	: M.S. Sheet
Weight	: 410 gm
Total O.D.	: 128-70 mm
Thickness	: 3.50 mm
Total Depth	: 32 mm
Centre Hole	: 60 mm
Housing ID	: 121 mm
Total Length	: 35.40 mm


BAJAJ G.C. REAR AXLE

Material	: EN 8D
Weight	: 1.800 kg
Total Length	: 197mm
Thred Size	: 14 to 1.5 in
Bearing Size	: 22 mm Roller
Bearing Size	: DL3520 NEEDLE
Plate Size	: 12.50mm
Stud Hole	: 12 mm
Hardness	: 55 to 58





J.D. INDUSTRIAL PRODUCTS

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